

En 1090 2 Standard

en 1090 2 standard is an essential regulation within the European Union's framework for the certification and approval of structural steel and aluminum components. It plays a pivotal role in ensuring that construction products meet rigorous safety, quality, and performance criteria, thereby safeguarding public safety and promoting high standards in the construction industry. Understanding the nuances of en 1090 2 standard is crucial for manufacturers, engineers, contractors, and regulatory bodies involved in the design, fabrication, and installation of structural elements.

Overview of en 1090 2 Standard

The en 1090 2 standard is part of the broader EN 1090 series, which specifies requirements for the execution of steel and aluminum structures. Specifically, en 1090 2 pertains to the technical requirements for the fabrication of steel structures, detailing the necessary procedures, quality control, and certifications to ensure compliance. What is en 1090 2? - Full Name: EN 1090-2:2018 - Executing Steel Structures - Scope: Covers the technical requirements for the manufacturing and fabrication of steel structures, including welding, quality control, and personnel qualifications. - Purpose: To establish harmonized standards across the EU, ensuring uniform safety and quality levels in steel structural components. Key Objectives of the Standard - Guaranteeing the structural integrity and safety of steel components - Providing clear guidelines for manufacturing processes - Facilitating market access across EU member states - Ensuring traceability and accountability in fabrication

Importance of en 1090 2 Standard in Construction

Compliance with en 1090 2 is not merely a regulatory requirement but a critical factor in project success. It affects various aspects of construction, from design to installation. Benefits of adhering to en 1090 2 - Enhanced Safety: Ensures that steel structures can withstand loads and environmental factors. - Legal Compliance: Mandatory for CE marking and market approval within the EU. - Quality Assurance: Establishes rigorous quality control and certification processes. - Market Confidence: Boosts credibility among clients and stakeholders. - Risk Reduction: Minimizes the risk of structural failure and associated liabilities. Who needs to comply? - Steel fabricators - Structural engineers - Construction companies - Certification bodies - Regulatory authorities

Core Components of en 1090 2 Standard

The en 1090 2 standard encompasses several critical aspects that define the requirements for steel fabrication.

1. Manufacturer's Responsibilities

- Establishing a quality management system compliant with EN 1090-1 (the overarching standard for factory production control) - Maintaining detailed technical documentation - Ensuring personnel qualifications and training - Implementing quality control procedures for welding, cutting, and assembly

2. Technical Requirements

- Material Specifications: Proper selection, marking, and traceability of steel materials - Fabrication Processes: Welding techniques, cutting, drilling, bolting, and assembly - Welding Qualifications: Certified welders and adherence to recognized welding standards - Inspection & Testing: Non-destructive testing (NDT), dimensional checks, and visual inspections

3. Certification and Marking

- Factory Production Control (FPC): Continuous monitoring and documentation of production processes - CE Marking: Demonstrates compliance with EU standards - Declaration of Performance (DoP): Official document detailing product specifications and conformity

4. Personnel Qualification

- Certified welders and technicians - Qualified inspectors and supervisors - Ongoing training programs

5. Quality Control Measures

- Regular internal audits - Calibration of testing equipment - Recordkeeping of fabrication processes and inspections

Implementation of en 1090 2 Standard in Fabrication Processes

For steel fabricators, implementing en 1090 2 involves adopting a systematic approach to manufacturing that aligns with the standard's requirements. Steps to Achieve Compliance

1. **Establish a Factory Production Control System:** Develop procedures for manufacturing, inspection, and documentation.
2. **Personnel Qualification:** Ensure all staff involved in welding and inspection are properly certified.
3. **Material Management:** Maintain detailed records of steel batch numbers, certifications, and traceability.
4. **Process Control:** Standardize fabrication procedures, including welding parameters and

inspection criteria.

5. **Inspection and Testing:** Conduct necessary testing, such as NDT, and document results.
6. **Documentation and Recordkeeping:** Keep comprehensive records to demonstrate compliance for audits and certification.
7. **Certification and CE Marking:** Obtain declaration of conformity and affix CE marking on products.

Common Challenges and Solutions - Challenge: Maintaining consistent quality across large projects
Solution: Implement robust quality management systems and regular staff training - Challenge: Managing complex supply chains and material traceability
Solution: Use digital traceability systems and detailed documentation - Challenge: Keeping up with evolving standards and certification requirements
Solution: Engage with certification bodies and participate in industry training

Benefits of Certification under en 1090 2

Achieving certification under en 1090 2 offers numerous advantages:

1. Access to EU markets with a CE mark on products
2. Enhanced reputation and trust among clients and partners
3. Reduced liability and risk of non-compliance penalties
4. Streamlined manufacturing processes through standardized procedures
5. Improved safety standards and structural performance

Role of Certification Bodies and Conformity Assessment

Certification bodies play a vital role in verifying compliance with en 1090 2 standards. Certification Process Overview

1. Application submission by the manufacturer
2. Initial assessment of quality management systems and technical documentation
3. Inspection of manufacturing facilities and processes
4. Product testing and validation if necessary
5. Issuance of certification and declaration of conformity
6. Ongoing surveillance and audits to maintain certification status

Selecting a Certification Body - Accredited by recognized authorities - Experienced in steel fabrication standards - Transparent and efficient certification process

Conclusion

The en 1090 2 standard is a cornerstone regulation that ensures the safety, quality, and compliance of steel structures within the European Union. For manufacturers and fabricators, adhering to this standard is not only a legal obligation but also a strategic advantage that fosters trust, market access, and operational excellence. By implementing rigorous quality control

procedures, ensuring personnel qualification, and maintaining comprehensive documentation, companies can successfully navigate the certification process and contribute to safer, more durable construction projects across Europe. Staying informed about updates and best practices related to EN 1090-2 is essential for ongoing compliance and competitive edge in the evolving construction industry landscape. Whether you are a small fabricator or a large enterprise, understanding and applying the principles of EN 1090-2 will pave the way for successful project execution and long-term growth in the steel fabrication sector.

EN 1090-2 Standard: A Comprehensive Review The EN 1090-2 standard is a cornerstone in the structural steel and aluminum fabrication industry across Europe. It offers detailed technical requirements, quality assurance procedures, and conformity assessment protocols essential for manufacturers, engineers, and inspectors involved in fabrication processes. Understanding this standard is crucial for ensuring compliance, safety, and quality in structural steelwork and aluminum structures.

Overview of EN 1090-2 Standard

EN 1090-2 is part of the broader EN 1090 series, which addresses the execution of steel and aluminum structures. Specifically, EN 1090-2 focuses on the technical requirements for the fabrication and erection of steel structures, providing guidance on everything from design principles to quality control.

Purpose and Scope - Objective: To ensure that steel structures are manufactured and erected according to harmonized European standards, guaranteeing safety, durability, and performance.

- **Scope:**
 - Covers the fabrication and assembly of steel structures.
 - Applies to all types of steel components, including hot-rolled, cold-formed, and welded structures.
 - Addresses quality management, welding, inspection, and testing procedures.
 - Sets out the requirements for Factory Production Control (FPC) and the duties of the manufacturer.

Key Components of EN 1090-2

The standard comprises several core elements that collectively ensure the integrity of steel structures, including:

- 1. Technical Requirements for Fabrication** EN 1090-2 stipulates specific technical criteria that manufacturers must meet:
 - **Material Specifications:**
 - Compliance with relevant material standards (e.g., EN 10025, EN 10113).
 - Proper material marking and traceability.
 - **Welding Procedures:**
 - Requirement for welding procedure qualification (WPQ).
 - Use of qualified welders per EN 9606 series.
 - Implementation of welding process specifications (WPS).
 - **Design and Detailing:**
 - Structural designs must follow EN 1993 (Eurocode 3).
 - Detailing should consider fabrication constraints to minimize welding and assembly issues.
- 2. Quality Management System - Factory Production Control (FPC):**
 - The manufacturer must establish, document, and maintain an effective FPC system.
 - FPC encompasses processes for raw material control, welding, inspection, and testing.
- **Documentation:**
 - Maintaining records such as material certificates, welding logs, inspection reports, and traceability data.
- 3. Conformity Assessment Procedures**
 - **Declaration of Conformity:**
 - Manufacturers are responsible for issuing declarations based on internal controls and

testing. - Third-Party Certification: - Often requires certification from notified bodies for compliance verification. - CE Marking: - Structures must be CE marked to demonstrate conformity with EN 1090-2 and other relevant standards.

Welding Requirements and Procedures

Welding is a critical aspect of steel fabrication covered extensively by EN 1090-2. Ensuring weld quality directly impacts the safety and longevity of structures. Welding Procedure Specification (WPS) - Must be developed for each welding process. - Should detail parameters like voltage, current, welding speed, and electrode type. - Requires validation through weld tests to confirm adequacy. Welding Procedure Qualification (WPQ) - Welders must demonstrate competence via qualification tests. - Tests verify that welders can produce welds meeting specified standards. - Qualifications are valid for a specific welding process, position, and material group. Inspection and Testing of Welds - Visual Inspection: - Checks for surface defects, cracks, porosity, and proper weld profile. - Non-Destructive Testing (NDT): - Ultrasonic testing, radiography, magnetic particle, or dye penetrant testing as applicable. - Destructive Testing: - Used during qualification phases but not routine for production. Weld Quality Control - Regular audits and inspections are mandatory. - Welders must be retrained periodically. - Non-conforming welds must be documented and rectified.

Material Traceability and Certification

Ensuring traceability of materials is vital for quality assurance and compliance. Material Certification - All materials must be accompanied by certificates verifying compliance with standards. - Certificates should include: - Material type and grade. - Heat treatment data. - Test results and inspection reports. Traceability Systems - Manufacturers should implement tracking from raw material receipt through fabrication. - Use of identification marks, batch numbers, or RFID tags.

Structural Design and Detailing Considerations

Designing compliant structures requires integrating the requirements of EN 1090-2 with Eurocode standards. Design Principles - Structural safety and serviceability must be maintained. - Connections should be designed considering ease of fabrication and erection. - Structural elements should minimize welding where possible. Detailing Practices - Avoid complex geometries that complicate fabrication. - Use standard details to streamline manufacturing. - Incorporate allowances for fabrication tolerances.

Factory Production Control (FPC) Implementation

A robust FPC system is fundamental to compliance. FPC Documentation - Quality manuals outlining procedures. - Inspection and test plans. - Records of inspections, tests, and corrective actions. FPC Audit and Certification - Regular internal audits ensure ongoing compliance. - Certification by

notified bodies provides third-party validation.

Certification and CE Marking

Achieving CE marking under EN 1090-2 involves: 1. Initial Type Testing (ITT): - Demonstrates that the manufacturing process produces compliant products. 2. Factory Production Control (FPC) Certification: - Audit and approval of the manufacturer's FPC system. 3. Declaration of Performance (DoP): - Issued by the manufacturer to declare compliance. 4. CE Mark Application: - Affixed to structures or components to enable legal sale within the European Economic Area. Benefits of Certification - Demonstrates compliance with European legislation. - Facilitates market access. - Enhances customer trust and project quality assurance.

Impacts and Benefits of EN 1090-2 Compliance

Compliance with EN 1090-2 provides numerous benefits: - Enhanced Safety: - Ensures structures can withstand intended loads and environmental conditions. - Market Advantage: - Meets legal requirements for structural steel products in Europe. - Quality Assurance: - Implements rigorous control mechanisms reducing defects. - Legal and Contractual Compliance: - Avoids penalties and project delays due to non-compliance. - Operational Efficiency: - Standardized procedures reduce waste and rework.

Challenges and Common Pitfalls in Implementing EN 1090-2

While the benefits are clear, implementing EN 1090-2 can pose challenges: - Documentation Overload: - Maintaining extensive records can be resource-intensive. - Training Requirements: - Need for skilled personnel familiar with standards and procedures. - Process Adjustments: - Modifying existing workflows to meet new quality control demands. - Cost of Certification: - Upfront investment in audits, testing, and staff training. - Continuous Compliance: - Ongoing audits and updates to maintain certification. Common Pitfalls to Avoid - Inadequate weld procedure qualification. - Poor material traceability. - Insufficient staff training. - Neglecting documentation updates. - Overlooking the importance of regular audits.

Future Trends and Developments

The landscape of steel fabrication standards continues to evolve: - Digitalization: - Adoption of digital tools for traceability, inspection, and documentation. - Sustainability: - Emphasis on environmentally friendly materials and processes. - Integration with BIM: - Building Information Modeling (BIM) integration for better design and fabrication coordination. - Enhanced Inspection Technologies: - Use of AI and automation in quality control.

Conclusion

The EN 1090-2 standard is an integral part of ensuring high-quality, safe, and compliant steel structures within Europe. Its detailed technical requirements, focus on welding, material traceability, and factory control systems underpin the integrity of steel fabrication processes. While implementing EN 1090-2 involves significant effort and resources, the long-term benefits—including legal compliance, market competitiveness, and structural safety—far outweigh these costs. For manufacturers, engineers, and inspectors, understanding and adhering to EN 1090-2 is not just a regulatory obligation but a commitment to excellence in structural steelwork. As the industry advances, continuous improvement, embracing new technologies, and maintaining rigorous quality management will be key to sustained compliance and success. In summary, mastering EN 1090-2 standards is essential for delivering reliable, safe, and compliant steel structures across Europe. It fosters confidence among clients and stakeholders, ensures adherence to legal frameworks, and promotes best practices within the industry.

Questions & Answers About en 1090 2 standard

No	Question	Answer
1	What is the EN 1090-2 standard and why is it important?	EN 1090-2 specifies the technical requirements for the execution of steel structures, ensuring safety, quality, and compliance with European standards for structural steel fabrication.
2	How does EN 1090-2 impact steel fabrication companies?	It mandates strict quality control, certification, and documentation processes, encouraging companies to implement rigorous manufacturing practices to meet compliance and ensure market access within Europe.
3	What are the main requirements of EN 1090-2 for welding procedures?	EN 1090-2 requires certified welding procedures, qualified welders, and adherence to specific welding techniques to ensure the structural integrity of steel components.
4	Is EN 1090-2 mandatory for all steel structures in Europe?	Yes, compliance with EN 1090-2 is mandatory for manufacturers and fabricators producing structural steel components that are to be installed in European countries.
5	What are the certification processes involved in EN 1090-2 compliance?	Manufacturers must obtain a Declaration of Performance (DoP), ensure their production process is certified by a notified body, and maintain technical documentation demonstrating compliance.
6	How does EN 1090-2 relate to EN 1090-1 and EN 1090-3?	EN 1090-1 covers general requirements for execution, EN 1090-2 specifies requirements for steel structures, and EN 1090-3 applies to aluminum structures. All are part of the EN 1090 series ensuring comprehensive standards for structural components.

7	What are the benefits of complying with EN 1090-2 for construction projects?	Compliance enhances safety, quality assurance, legal conformity, and market credibility, leading to smoother approval processes and increased client trust.
8	Are there specific technical documentation requirements under EN 1090-2?	Yes, manufacturers must maintain detailed technical documentation including quality control records, welding certificates, material certificates, and execution details to demonstrate compliance.
9	What changes have recent updates brought to the EN 1090-2 standard?	Recent updates have emphasized digital documentation, stricter quality management procedures, and clearer guidelines on welding and fabrication to improve safety and traceability.

EN 1090-2, steel structures, CE marking, welding requirements, structural steel, conformity assessment, fabrication standards, European standards, structural engineering, load-bearing components